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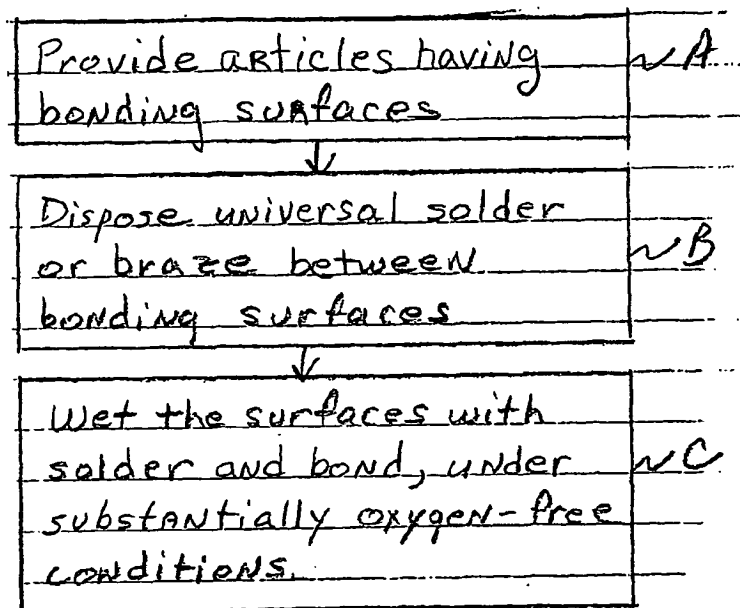
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(54) Title: METHOD OF SOLDERING OR BRAZING ARTICLES HAVING SURFACES THAT ARE DIFFICULT TO BOND



(57) Abstract: Articles having inorganic surfaces that are difficult to bond can be more effectively soldered or brazed with a solder (20) or braze containing rare earth elements.

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B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) U.S. : 228/245, 246, 248.1, 180.22 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3,593,412 A (FOOTE) 20 July 1971 (20.07.1971), abstract.	1-64
A	US 3,616,981 A (DIETEMAN et al) 2 November 1971, (02.11.1971), abstract.	1-64
A	US 3,660,632 A (LEINKRAM) 2 May 1972 (02.05.1972), abstract.	1-64
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